

**Amendments to the Claims:**

The following listing of claims will replace all prior versions, and listings, of claims in the application:

- 1-3. (Canceled)
4. (Previously Presented) The method as claimed in claim ~~1922~~, wherein the sheets of the sheet stack are releaseably connected to one another in order to be conveyed away.
5. (Currently Amended) The method as claimed in claim ~~1922~~, wherein at least one further printed product is fed to the second collecting station which is positioned and deposited on the section.
6. (Previously Presented) The method as claimed in claim 5, wherein the at least one further printed product is fed such that it comes to rest on a predetermined section.
7. (Currently Amended) The method as claimed in claim ~~1922~~, wherein the sheets of a width of from 420 to 508 cm and of a length of from 580 to 760 cm are processed.
8. (Currently Amended) The method as claimed in claim ~~1922~~, wherein the sheet stack is conveyed away from the first collecting station at a speed which is greater than the speed of the sheets fed to the first collecting station.
9. (Currently Amended) The method as claimed in claim ~~1922~~, wherein the sheet is braked to a reduced speed before being deposited in the first collecting station.
- 10-18. (Canceled)
19. (Currently Amended) A method of producing a newspaper having at least one section which is formed at least from one centrally folded printed sheet, the method comprising:

a) printing the sheets which form a copy of the newspaper sequentially one after the other by using a digital printing machine, each of the sheets bears a different printing;

b) feeding the sheets, that belong to said at least one ~~individual~~ section of the newspaper, continuously one by one to a first collecting station, the first sheet of the section being fed to the first collecting station after the preceding sheet stack has been conveyed away from the first collecting station;

c) positioning the sheets, that belong to the at least one ~~individual~~ section of the newspaper, one above the other to form a sheet stack;

d) conveying away the sheet stack from the first collecting station;

e) folding the sheet stack in order to produce the section;

f) depositing the section on a second collecting station such that it comes to rest on an already deposited section; and

g) repeating the steps b) to f) until all the sections of the newspaper have been completed and positioned one upon the other to form a section stack, wherein the section stack is folded in ~~the~~ a center to form a newspaper consisting of at least one folded section.

20. (Currently Amended) A method of producing a newspaper having at least one section which is formed at least from one centrally folded printed sheet, the method comprising:

a) printing the sheets which form a copy of the newspaper sequentially one after the other by using a digital printing machine, each of the sheets bears a different printing;

b) feeding the sheets, that belong to said at least one individual section of the newspaper, continuously one by one to a first collecting station, the first sheet of the section

being fed to the first collecting station while the preceding sheet stack has been conveyed away from the first collecting station;

c) positioning the sheets, that belong to the at least one individual section of the newspaper, one above the other to form a sheet stack;

d) conveying away the sheet stack from the first collecting station;

e) folding the sheet stack in order to produce the section;

f) depositing the section on a second collecting station such that it comes to rest on an already deposited section; and

g) repeating the steps b) to f) until all the sections of the newspaper have been completed and positioned one upon the other to form a section stack, wherein the section stack is folded in ~~the~~ a center to form a newspaper consisting of at least one folded section.

21. (Currently Amended) The method as claimed in claim ~~19~~22, wherein the step of conveying away the sheet stack from the first collecting station conveys a velocity in the first collecting station that is not uniform but corresponds, in a first section, to a velocity of a previous speed  $v_A$ , then accelerated to a speed  $v_B$ , and then reduced to a speed  $v_C$  prior to depositing the sheet in the first collecting station.

22. (New) A method of producing a newspaper having at least two sections, each section being formed from at least two centrally folded printed sheets, the method comprising:

a) printing sheets which form a copy of the sections of the newspaper sequentially one after the other by using a digital printing machine, each of the sheets bears a different printing;

b) feeding the sheets, that belong to a first one of said sections of the newspaper, continuously one by one to a first collecting station;

c) positioning the sheets, that belong to said first section of the newspaper, one above the other to form a first sheet stack;

d) conveying away the first sheet stack from the first collecting station;

e) folding the first sheet stack in order to produce the first section;

f) depositing the folded first section on a second collecting station;

g) feeding the sheets, that belong to a second one of said sections of the newspaper, continuously one by one to the first collecting station, the first sheet of the second section being fed to the first collection station after the preceding sheet stack has been conveyed away from the first collection station;

h) positioning the sheets, that belong to said second section of the newspaper, one above the other to form a second sheet stack;

i) conveying away the second sheet stack from the first collecting station;

k) folding the second sheet sack in order to produce the second section;

l) depositing the folded second section on the second collecting station such that it comes to rest on the already deposited first section; and

m) repeating steps g) to l) until all the sections of the newspaper have been completed and positioned one upon the other to form a section stack, wherein the section stack is folded in the center to form a newspaper consisting of at least two folded sections.

23. (New) A method of producing a newspaper having at least two sections, each section being formed from at least one centrally folded printed sheet, the method comprising:

a) printing sheets which form a copy of the sections of the newspaper sequentially one after the other by using a digital printing machine, each of the sheets bears a different printing;

b) feeding the sheets, that belong to a first one of said sections of the newspaper, continuously one by one to a first collecting station;

c) positioning the sheets, that belong to said first section of the newspaper, one above the other to form a first sheet stack;

d) conveying away the first sheet stack from the first collecting station;

e) folding the first sheet stack in order to produce the first section;

f) depositing the folded first section on a second collecting station;

g) feeding the sheets, that belong to a second one of said sections of the newspaper, continuously one by one to the first collecting station, the first sheet of the second section being fed to the first collection station after the preceding sheet stack has been conveyed away from the first collection station;

h) positioning the sheets, that belong to said second section of the newspaper, one above the other to form a second sheet stack;

i) conveying away the second sheet stack from the first collecting station;

k) folding the second sheet stack in order to produce the second section;

l) depositing the folded second section on the second collecting station such that it comes to rest on the already deposited first section; and

m) repeating steps g) to l) until all the sections of the newspaper have been completed and positioned one upon the other to form a section stack, wherein the section stack is folded in the center to form a newspaper consisting of at least two folded sections.

24. (New) The method as claimed in claim 23, wherein the sheets of the sheet stack are releaseably connected to one another in order to be conveyed away.

25. (New) The method as claimed in claim 23, wherein at least one further printed product is fed to the second collecting station which is positioned and deposited on the section.

26. (New) The method as claimed in claim 25, wherein the at least one further printed product is fed such that it comes to rest on a predetermined section.

27. (New) The method as claimed in claim 23, wherein the sheets of a width of from 420 to 508 cm and of a length of from 580 to 760 cm are processed.

28. (New) The method as claimed in claim 23, wherein the sheet stack is conveyed away from the first collecting station at a speed which is greater than the speed of the sheets fed to the first collecting station.

29. (New) The method as claimed in claim 23, wherein the sheet is braked to a reduced speed before being deposited in the first collecting station.

30. (New) The method as claimed in claim 23, wherein the step of conveying away the sheet stack from the first collecting station conveys a velocity in the first collecting station that is not uniform but corresponds, in a first section, to a velocity of a previous speed  $v_A$ , then accelerated to a speed  $v_B$ , and then reduced to a speed  $v_C$  prior to depositing the sheet in the first collecting station.